

FIG. 1

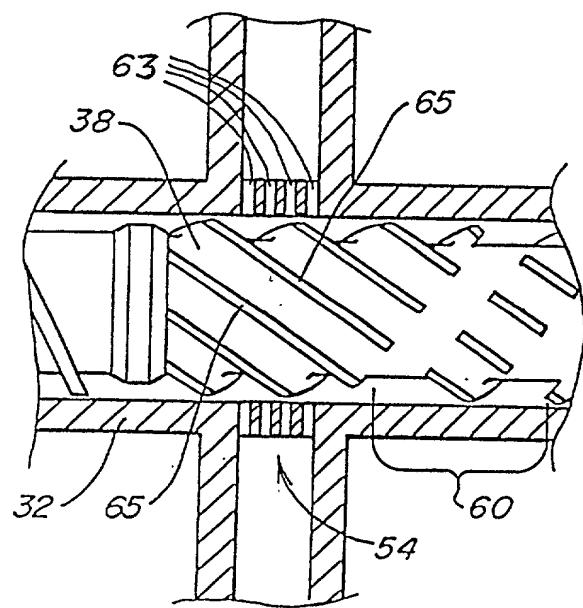


FIG. 1A

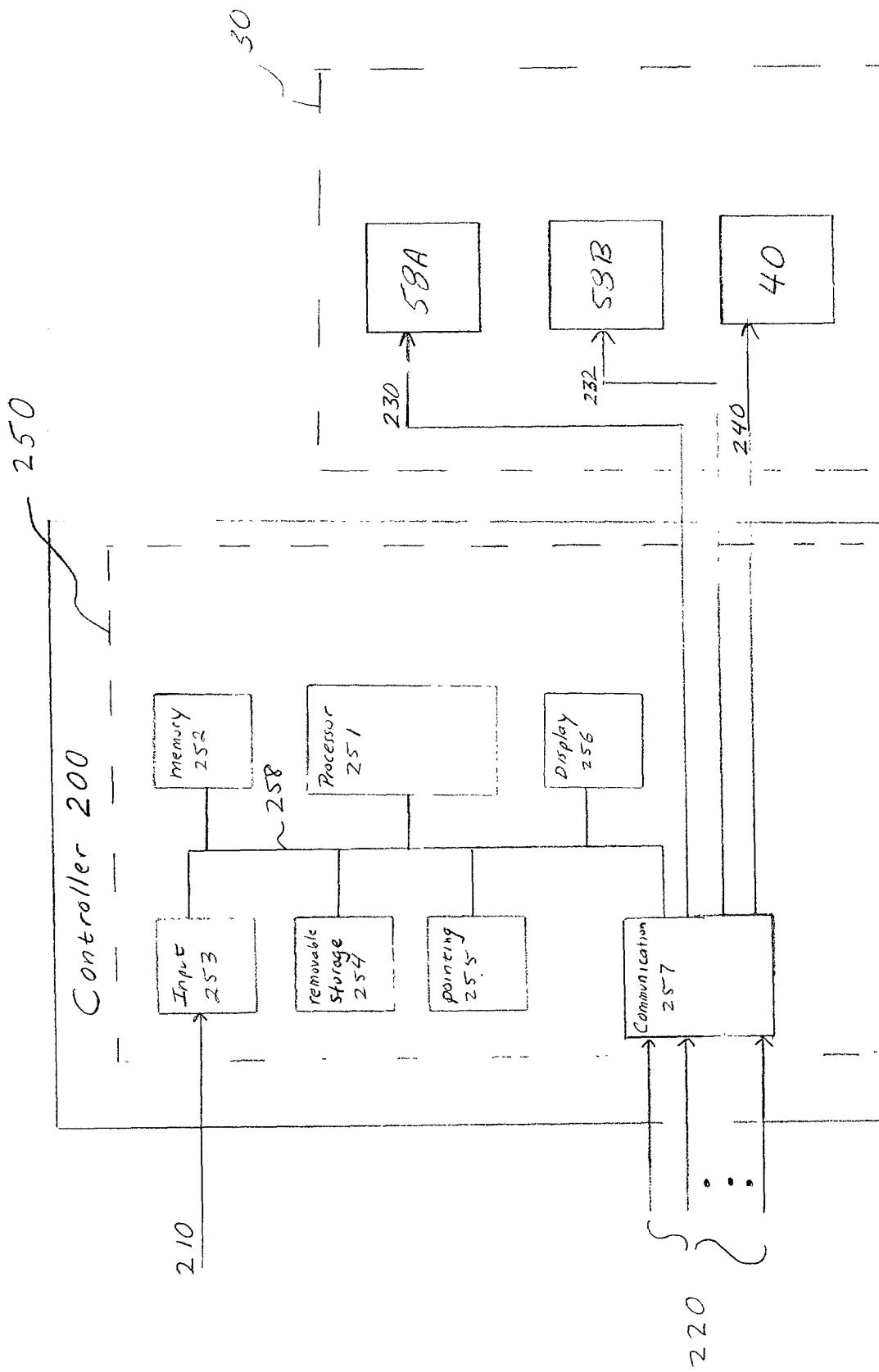


Fig. 2

330
320
310

Processing System	Polymer	Polymer Amount	Blowing Agent	Blowing Agent Amount (%)	Polymer Melt Pressure	Cell Size (microns)	Weight Reduction (%)
Engel	Nova 2282 PS	CO ₂	11.9	4000	10	19	
Husky	Eastman 0.95IV PET	CO ₂	12.0	3000	40	30	

Fig. 3

300

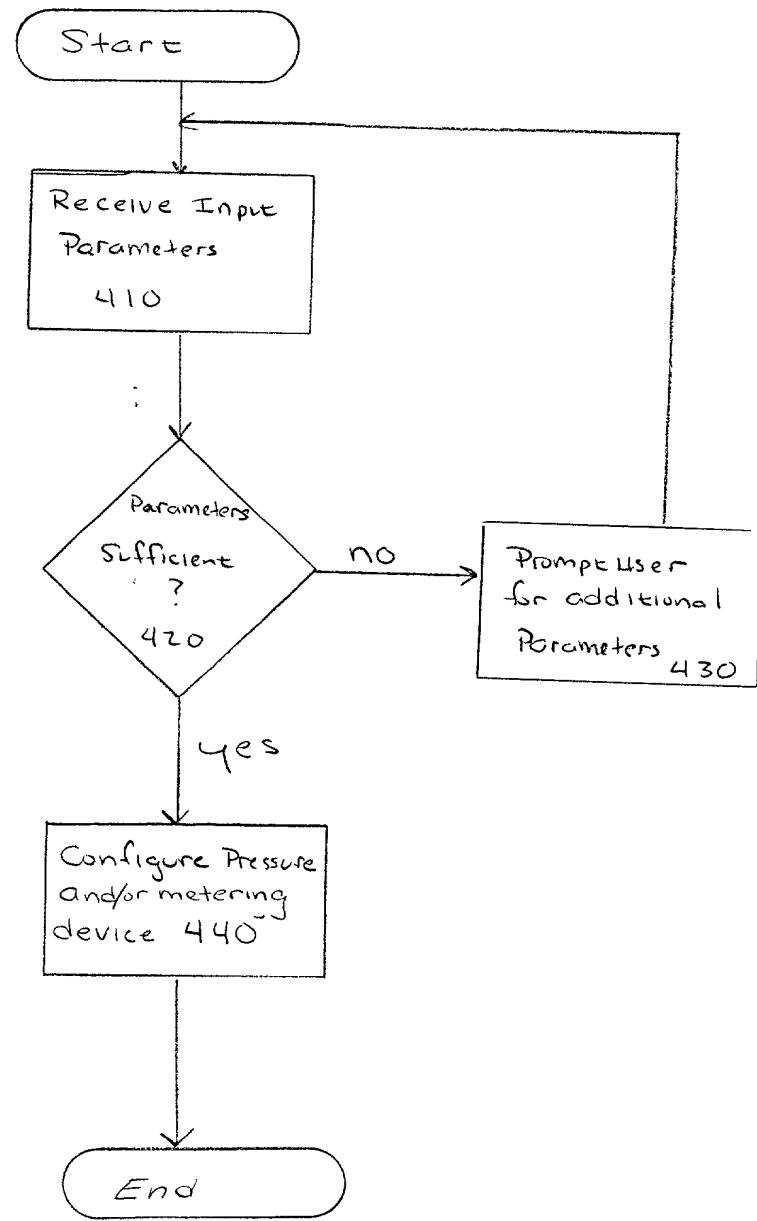


Fig. 4

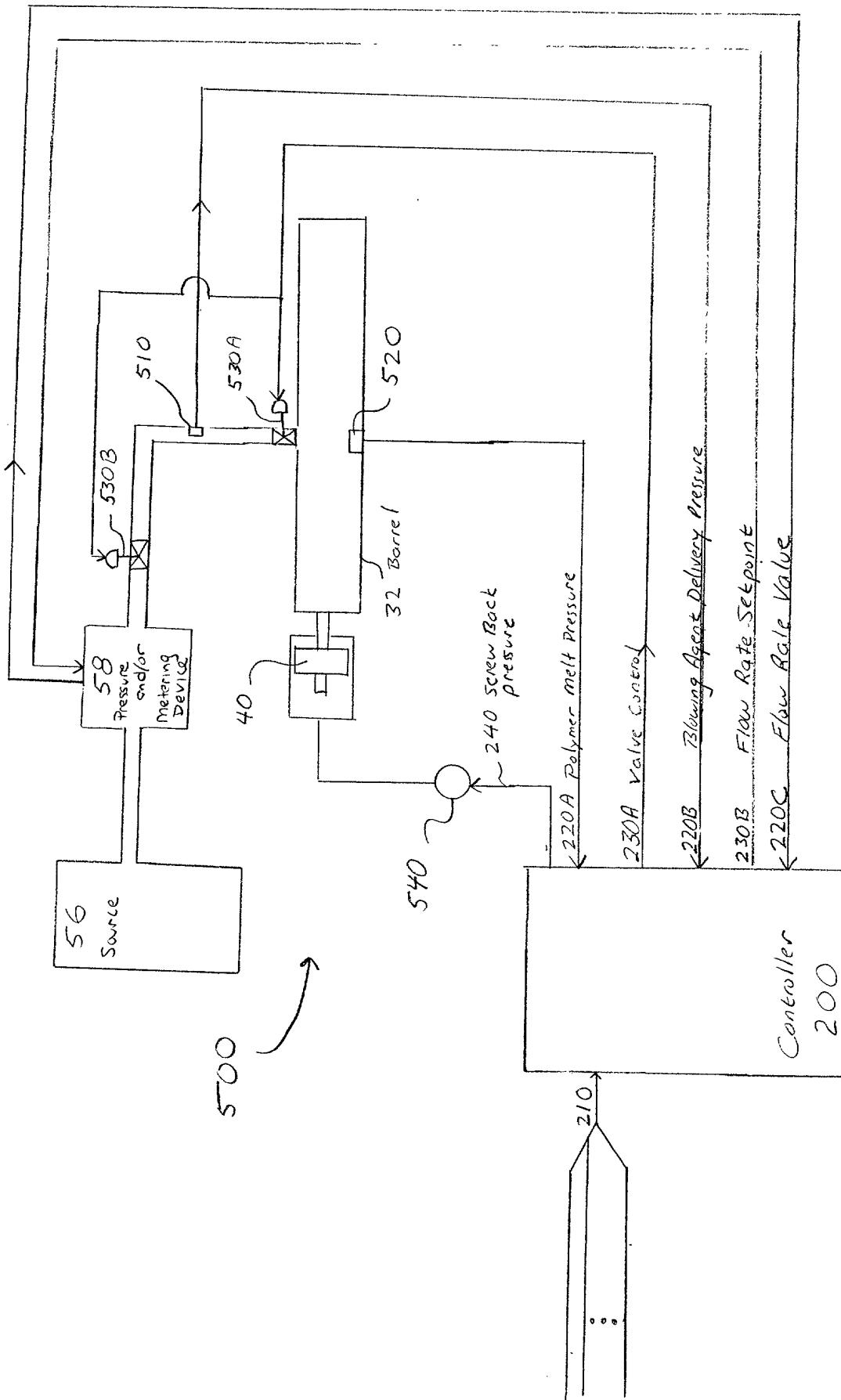


FIG. 5

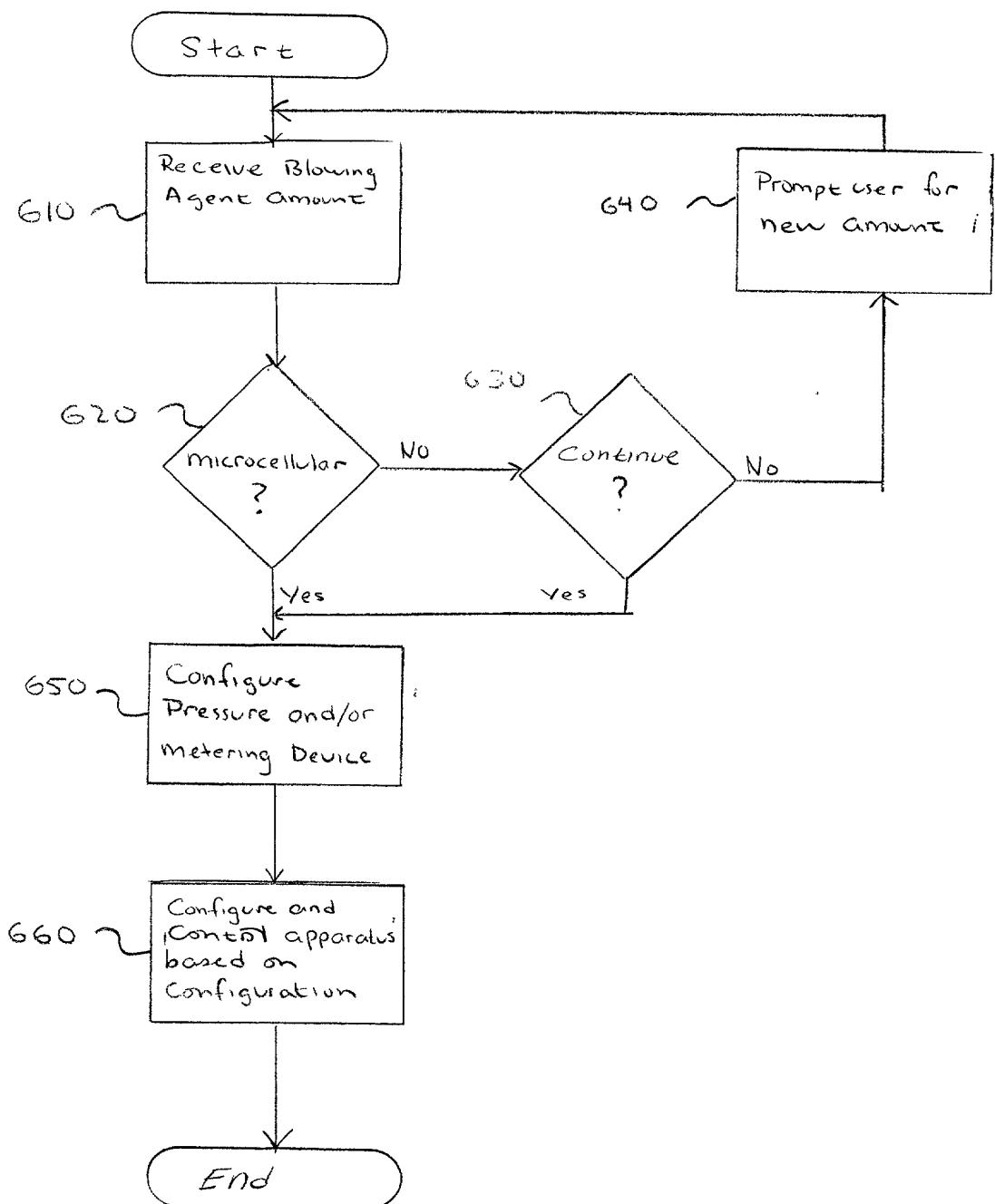


Fig 6

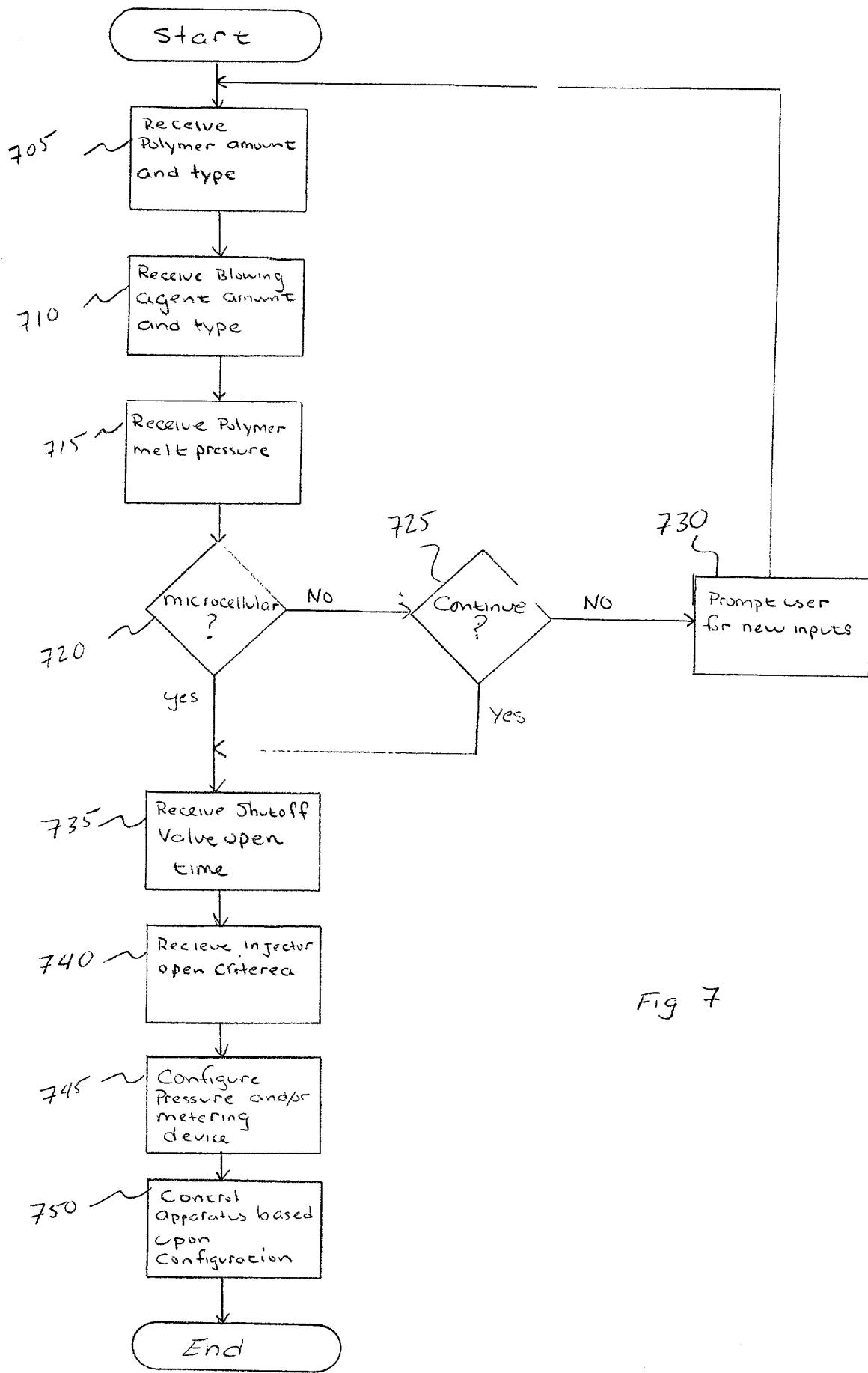


Fig 7